



Estimation of precision

S Yasar

*Institute for Reference Materials and Measurements (IRMM)
Geel, Belgium*

<http://www.irmm.jrc.be>
<http://www.jrc.ec.europa.eu>





Objective

To illustrate a simple-fast way of estimating precision in some analytical cases.

using a statistic program:MINITAB.

while complying ISO rules .



Validasyon

- **Validasyon (CLSI):** “Bir sistem veya yöntemin beklendiği şekilde çalıştığını kanıtlama eylemi veya sürecidir.”
- **Validasyon (WHO-BS/95.1793):** Bir metodun, sürecin, cihazın veya sistemin beklendiği gibi çalıştığını ve istenen sonuçları verdiğini kanıtlama işidir.



Kriterler

- ❖ Doğruluk (Accuracy)
- ❖ Kesinlik (Precision)
- ❖ Özgünlük (Specificity)
- ❖ Doğrusallık (Linearity)
- ❖ Gözlenebilme sınırı (LOD; Limit of Detection)
- ❖ Tayin sınırı (LOQ; Limit of Quantification)
- ❖ Çalışma Aralığı (Range)
- ❖ Tutarlılık (Ruggedness)
- ❖ Sağlamlık ya da Kararlılık (Robustness)
- ❖ Stabilite



Objective

To illustrate a simple-fast way of estimating precision in some analytical cases.

using a statistic program:MINITAB.

while complying ISO rules .



CONTENT

- Definition & precision conditions

- Statistical model of estimating precision

- List of ISOs concerning the estimation of precision.

- Applications in Statistical Program: MINITAB

1, 2, 3, 4 Analytical cases

- Defining model
- Data entry (Minitab)
- Run (how to proceed)
- Output (results)
- Summary (interpretative) : Estimated variance components and calculated repeatability and reproducibility StDev.

- Conclusion



*Precision:

*ISO 5725-3:1994

The closeness of agreement between independent test results obtained under the stipulated conditions :

Repeatability condition:

the same method
identical test items
the same operator & equipment
within short intervals of time.

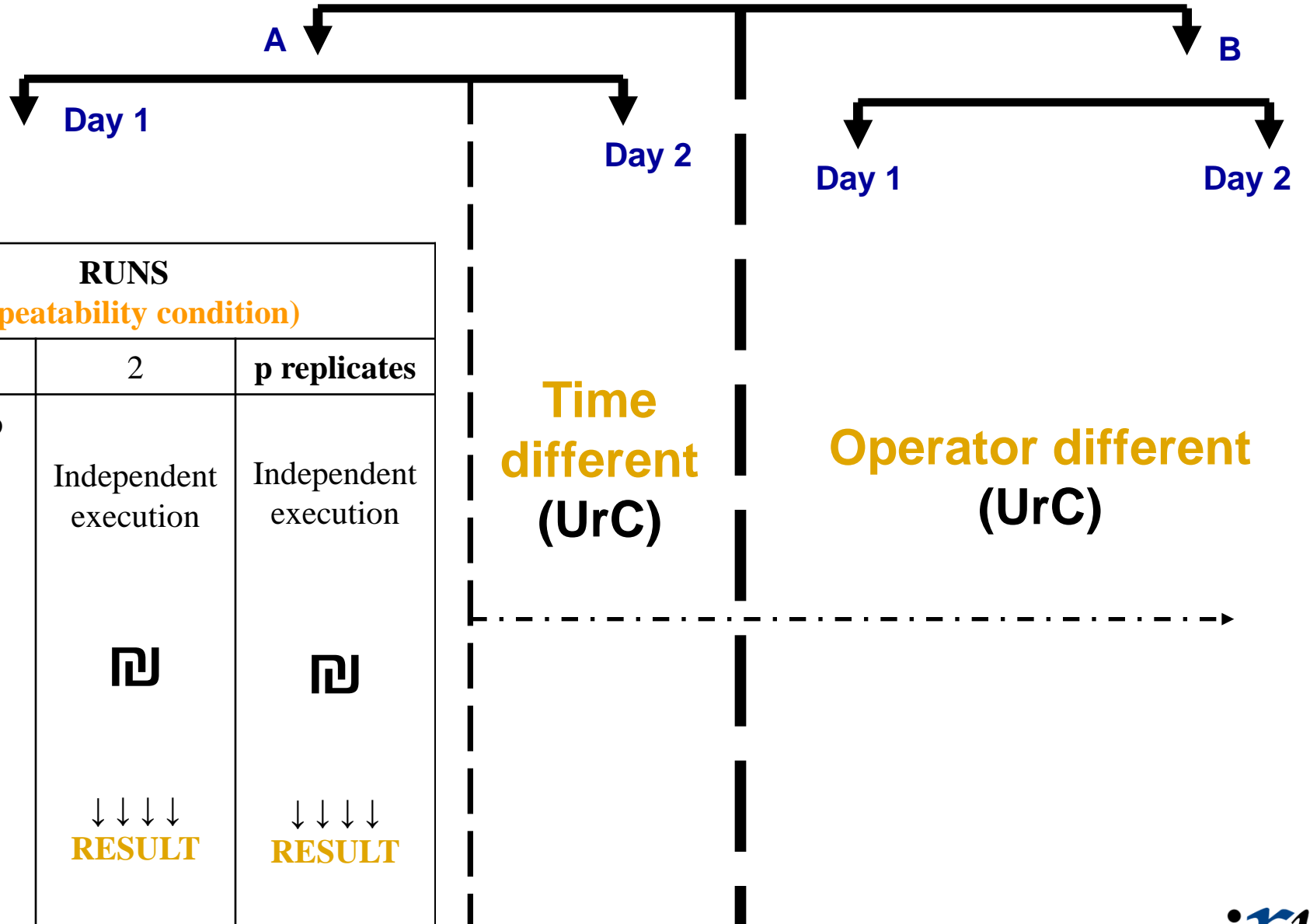
Reproducibility condition:

the same method
different laboratories
different operators
different equipments.

Intermediate precision condition :

the same method in the **same laboratory**
under 1, 2 or 3 factor different conditions
(operator different)
(time different)
(equipment different)

In-house variability conditions





Basic Statistical MODEL

$$Y = m + B + e$$

Y, test result

- **m**, *general mean (expectation)*
- **B**, *laboratory component of bias under repeatability condition (UrC)*
- **e**, *random error occurring in every measurement UrC*

The discussion of these three components and extensions of the basic model can be found in the respective ISO 5725:1994 series.



TERM B- LABORATORY COMPONENT OF BIAS INTERMEDIATE PRECISION CONDITION

The basic model is to be extended to cover a number of effects which are due to changes in operator, equipment, time:

Then the model changes to

$$Y = m + B_{(\text{operator})} + B_{(\text{equipment})} + B_{(\text{days})} + \dots + e$$

The models and their variance components

$$Y = m + B + e$$

Repeatability standard deviation
 $S_r = \sqrt{\text{var}(e)}$

$$Y = m + B + e$$

Reproducibility standard deviation
 $S_R = \sqrt{\text{var}(B) + \text{var}(e)}$

$$Y = m + B_0 + B(1) + B(2) + B(3) + \dots + e$$

Intermediate precision
 $S_{inter} = \sqrt{\text{var}(B_0) + \text{var}(B_1) + \dots + \text{var}(e)}$





HOW to estimate?

ISO sets rules of calculating precision for various models

- **ISO 5725-1:** Definitions: Accuracy, trueness and precision.
- ***ISO 5725-2:*** *Basic method estimating r and R stdv.*
- ***ISO 5725-3:*** *Defines intermediate precision (Nested designs).*
- **ISO 5725-4:** Defines basic method determining trueness
- ***ISO 5725-5:*** *Estimates precision in split-plot experiments.*
- **ISO 5725-6:** Use of Accuracy values in practice.



APPLICATION IN STATISTICAL PROGRAM





Statistical Programs

- **SAS:**
- Advanced,
- easy,
- May be friendly (but specific commands must be known)



The SAS System for Windows

- **Statistica, SPSS:**
- Advanced,
- complicated,
- Previous experience is needed



- **MINITAB**
- Not advanced,
- easy,
- user friendly (no experience)

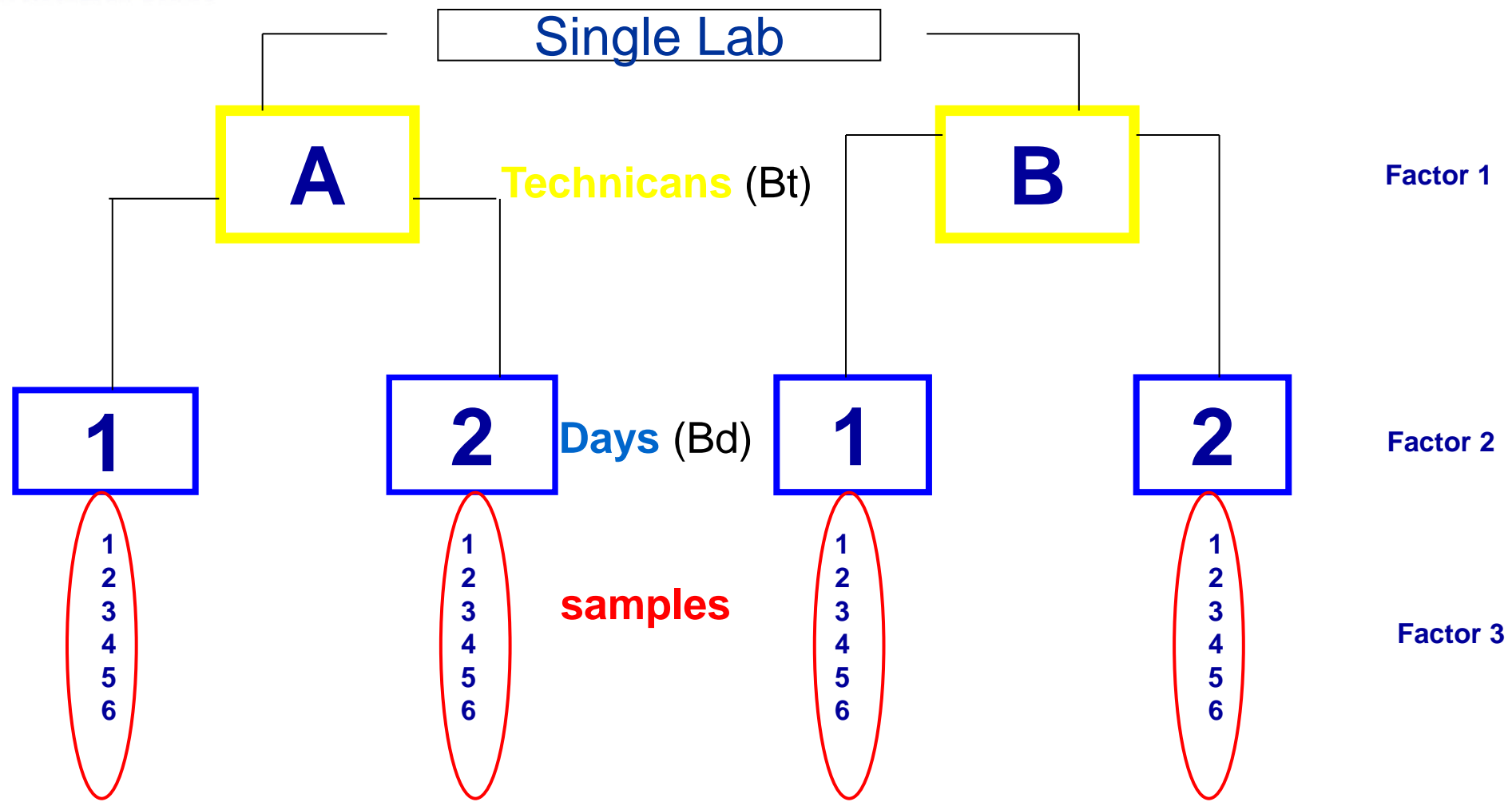




Case 1: A GC method to determine GTH (glyceroltriheptanoate) in MBM samples

RECOVERY, %		Technician 1		Technician 2	
Conc, ppm	Replicates	Day 1	Day 2	Day 1	Day 2
10ppm	Sample 1	94.8	107.0	102.8	111.3
	Sample 2	105.5	116.3	106.6	127.2
	Sample 3	108.7	119.1	106.4	111.7
	Sample 4	113.4	123.3	110.6	115.2
	Sample 5	108.9	119.3	109.4	115.5
	Sample 6	102.9	114.1	108.9	114.5
100ppm	Sample 1	106.5	95.6	102.7	99.8
	Sample 2	108.5	97.4	101.0	100.3
	Sample 3	108.0	97.0	103.4	100.2
	Sample 4	105.1	94.4	103.9	101.7
	Sample 5	96.2	86.2	99.7	98.4
	Sample 6	104.8	94.2	100.1	103.2

$$Y = m + \underline{B_0}_{\text{technician}} + \underline{B(1)}_{\text{days}} \dots + \underline{e}$$



the model: 3 factors fully nested experiment-ISO 5725-3





APPLYING INTO MINITAB





Tool bar



Session

16/04/2007 14:42:17

Welcome to Minitab, press F1 for help.

OUTPUT: results of statistical analysis

MINITAB™
STATISTICAL SOFTWARE

MINITAB Release 13.20

This software is licensed for use by:
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ev
WIN132005368

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System Info...

Joint Research Centre

Worksheet 1 ***

	C1	C2	C3	C4	C5	C6
↓						
1						
2						
3						
4						
5						
6						
7						
8						
9						

DATA ENTRY

Project...

DATA ENTRY

save the file



Joint Research Centre

	C1	C2	C3	C4	C5	C6	C7	C8	C9	C10	C11	C12	C13	C14	C15	C
	DOSAGE	TECHNICIAN	DAYS	RECOVERY												
1	10	1	1	94.8												
2	10	1	1	105.5												
3	10	1	1	108.7												
4	10	1	1	113.3												
5	10	1	1	108.9												
6	10	1	1	102.9												
7	10	1	2	107.0												
8	10	1	2	116.3												
9	10	1	2	119.3												
10	10	1	2	123.3												
11	10	1	2	119.3												
12	10	1	2	114.1												
13	10	2	1	102.8												
14	10	2	1	106.6												
15	10	2	1	106.4												
16	10	2	1	110.6												
17	10	2	1	109.4												
18	10	2	1	108.9												
19	10	2	2	111.3												
20	10	2	2	127.2												
21	10	2	2	111.7												
22	10	2	2	115.2												
23	10	2	2	115.5												
24	10	2	2	114.5												
25																

Write down the names of your variables IN EACH CELL by clicking on each cell

Defining each level of variables: TEXT or NUMERICAL

Response: Numeric

•Precision after outlier identification and elimination.





ANALYSIS

Joint Research Centre

The screenshot shows the Minitab software interface. The title bar reads "MINITAB - RECOVERY RATE.MPJ - [Worksheet 1(DOSAGE = 10) ***]". The menu bar includes "File", "Edit", "Manip", "Calc", "Stat", "Graph", "Editor", "Window", and "Help". The "Stat" menu is open, showing options like "Basic Statistics", "Regression", "ANOVA", "Control Charts", "Quality Tools", "Reliability/Survival", "Multivariate", "Time Series", "Tables", "Nonparametrics", "EDA", and "Power and Sample Size". The "ANOVA" option is highlighted in blue, and its sub-menu is also open, showing options like "One-way...", "One-way (Unstacked)...", "Two-way...", "Analysis of Means...", "Balanced ANOVA...", "General Linear Model...", "Fully Nested ANOVA..." (highlighted in blue), "Balanced MANOVA...", "General MANOVA...", "Test for Equal Variances...", "Interval Plot...", "Main Effects Plot...", and "Interactions Plot...".

	C1	C2	C3	C4	C5	C6	C7	C8	C9	C10	C11	C12	C13	C14
	DOSAGE	TECHNIQUE												
1	10													
2	10													
3	10													
4	10													
5	10													
6	10													
7	10													
8	10	1	2				116.3							
9	10	1	2				119.3							
10	10	1	2				123.3							
11	10	1	2				119.3							
12	10	1	2				114.1							
13	10	2	1				102.8							
14	10	2	1				106.6							
15	10	2	1				106.4							
16	10	2	1				110.6							
17	10	2	1				109.4							
18	10	2	1				108.9							
19	10	2	2				111.3							
20	10	2	2				127.2							
21	10	2	2				111.7							
22	10	2	2				115.2							
23	10	2	2				115.5							
24	10	2	2				114.5							



Model: Nested design

Joint Research Centre

MINITAB - RECOVERY RATE.MPJ - [Worksheet 1(DOSAGE = 10) ***]

File Edit Manip Calc Stat Graph Editor Window Help

	C1	C2	C3	C4	
	DOSAGE	TECHNICIAN	DAYS	RECOVERY	
1	10	1	1	94.8	
2	10	1	1	105.5	
3	10	1	1	108.7	
4	10	1	1	113.4	
5	10	1	1	108.9	
6	10	1	1	102.9	
7	10	1	2	107.0	
8	10	1	2	116.3	
9	10	1	2	119.1	
10	10	1	2	123.3	
11	10	1	2	119.3	
12	10	1	2	114.1	
13	10	2	1	102.8	
14	10	2	1	106.6	
15	10	2	1	106.4	
16	10	2	1	110.6	
17	10	2	1	109.4	
18	10	2	1	108.9	
19	10	2	2	111.3	
20	10	2	2	127.2	
21	10	2	2	111.7	
22	10	2	2	115.2	
23	10	2	2	115.5	
24	10	2	2	114.5	
25					
26					

Fully Nested ANOVA

Responses:
RECOVERY

Factors:
TECHNICIAN DAYS

Select Help OK Cancel



OUTPUT

Joint Research Centre

MINITAB - RECOVERY RATE.MPJ - [Session]

File Edit Manip Calc Stat Graph Editor Window Help

16/04/2007 16:42:40

Welcome to Minitab, press F1 for help.
 Retrieving project from file: C:\Program Files\MTBWIN\Data\RECOVERY RATE.MPJ

Results for: Worksheet 1(DOSAGE = 10)

Nested ANOVA: RECOVERY versus TECHNICIAN, DAYS

Analysis of Variance for RECOVERY

Source	DF	SS	MS	F	P
TECHNICI	1	1.9267	1.9267	0.007	0.942
DAYS	2	565.2083	282.6042	9.908	0.001
Error	20	570.4833	28.5242		
Total	23	1137.6183			

ANALYSIS OF VARIANCE

Variance Components

Source	Var Comp.	% of Total	StDev
TECHNICI	-23.390*	0.00	0.000
DAYS	42.347	59.75	6.507
Error	28.524	40.25	5.341
Total	70.871		8.418

ESTIMATION OF VARIANCE COMPONENTS

* Value is negative, and is estimated by zero.

Expected Mean Squares

- 1 TECHNICI 1.00(3) + 6.00(2) + 12.00(1)
- 2 DAYS 1.00(3) + 6.00(2)
- 3 Error 1.00(3)



SUMMARY

Nested Design Anova table: Level 1

Sources of variance	SS	df	MS	Estimated Variance Components
Technici (Bo)	1.927	1	1.927	$MS = 28.524 + 6(S^2_{B1}) + 12(S^2_{Bo})$
DAYS (B1)	565.21	2	282.604	$MS = 28.524 + 6(S^2_{B1})$
Residual error (e)	570.48	20	28.524	$MS = (S^2_e) = 28.524$
Total	1137.62	23		

Estimated Variance components

Variance Source	Component	% of total	StDev	
Technici (S^2_{Bo})	23.390*	0.0000	0.000	
DAYS (S^2_{B1})	42.347	59.75	6.507	
Error (S^2_e) = S^2_r	28.524	40.25	5.341	S_r repeatability Stdev
Total ($S^2_e + S^2_{Bo} + S^2_{B1}$) = S^2_{int}	70.871		8.418	S_{int} INTERMEDIATE PRECISION

*Value is negative, and is estimated by zero [ISO 5725-3:1994](#)

Case 2*

*ISO 5725-2 Annex B

Interlaboratory Study

- 8 laboratories
- 4 COAL samples differing in Sulfur content
- The standardised analytical method determined S content by mass (% m/m)

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Labs	Sulfur Levels			
	Level 1	Level 2	Level 3	Level 4
1	0.71 0.71 0.70 0.71	4	4	4
2	3	3	3	3
3	3	3	3	3
4	3	3	3	3
5	5	4	5	5
6	3	3	3	3
7	3	3	3	3
8	3	3	3	3

$$Y = m + \underline{B} + \underline{e}$$

Precision must be estimated at each level of concentration





Model: Nested design

The screenshot shows the Minitab interface with a data table and the 'Fully Nested ANOVA' dialog box open.

Data Table:

	C1	C2		
	Level	labs		
1	1	1		
2	1	1		
3	1	1		
4	1	1		
5	1	2		
6	1	2	2	0.67
7	1	2	3	0.68
8	1	3	1	0.66
9	1	3	2	0.65

Fully Nested ANOVA Dialog Box:

- Responses:** 'Sulfur(m/m)'
- Factors:** labs REPLI

Buttons: Select, Help, OK, Cancel





MINITAB - ISO BASIC.MPJ - [Session]

File Edit Manip Calc Stat Graph Editor Window Help

Results for: Worksheet 1(Level = 1)

Nested ANOVA: Sulfur(m/m) versus labs, REPLI

Analysis of Variance for Sulfur(m)

Source	DF	SS	MS
labs	7	0.0126	0.0018
REPLI	19	0.0043	0.0002
Total	26	0.0169	

Variance Components

Source	Var Comp.	% of Total	StDev
labs	0.000	67.12	0.022
REPLI	0.000	32.88	0.015
Total	0.001		0.026

Expected Mean Squares

- 1 labs 1.00(2) + 3.35(1)
- 2 REPLI 1.00(2)



SUMMARY

Nested Design Anova table: Level 1

Sources of variance	SS	df	MS	F	P
Between Lab (B)	0.01255	7	0.00179	7.85	0.000163
Within-Lab (<i>random error, e</i>)	0.00434	19	0.00023		
Total	0.0169	26			

Variance components

Variance Source	Component	% of total	StDev
Lab (S^2_B)	0.0004603	67.14	0.022
Error (S^2_r) =	0.0002322	32.88	0.015 S_r repeatability Stdev
Total ($S^2_r + S^2_B$) = S^2_R	0.0006925		0.026 S_R reproducibility Stdev

Case 3

Vitamin A in Cattle Feed: Single lab

3 days, 3 analyte levels, 3 independent sample preparations/day, 6 injections for each one.

Days	Samples (replicates)	Injections	Vitamin A		
			@Level 1	@Level2	@Level 3
1	1	6	1	2	3
1	2	6	1	2	3
1	3	6	1	2	3
2	1	6	1	2	3
2	2	6	1	2	3
2	3	6	1	2	3
3	1	6	1	2	3
3	2	6	1	2	3
3	3	6	1	2	3

$$Y = m + \underline{B_0}_{\text{days}} + \underline{B(1)}_{\text{samples}} + \underline{e}$$

Precision must be estimated at each level of concentration



Model: Nested design

MINITAB - Vit A.MPJ - [Worksheet 5(concentr = 1) ***]

File Edit Manip Calc Stat Graph Editor Window Help

	C1	C2	C3	C4	C5	C6	C7	C8	C9	C10	C11	C12	C13	C14
	concentr	day	SAMPLES	REPLICATES	Vit A									
36	1	2	3	6	2.804									
37	1	3	1	1	3.403									
38	1	3	1	2	2.815									
39	1	3	1	3	2.947									
40	1	3	1	4	3.060									
41	1	3	1	5	2.650									
42	1	3	1	6	2.826									
43	1	3	2	1	2.849									
44	1	3	2	2	2.706									
45	1	3	2	3	3.016									
46	1	3	2	4	2.473									
47	1	3	2	5	3.290									
48	1	3	2	6	2.570									
49	1	3	3	1	2.942									
50	1	3	3	2	3.222									
51	1	3	3	3	2.718									
52	1	3	3	4	3.001									
53	1	3	3	5	3.275									
54	1	3	3	6	2.785									
55														
56														
57														
58														
59														
60														

Fully Nested ANOVA

Responses:
 'Vit A'

Factors:
 day SAMPLES

Select

Help

OK

Cancel



MINITAB - Vit A.MPJ - [Session]

File Edit Manip Calc Stat Graph Editor Window Help



Nested ANOVA: Vit A versus day, SAMPLES

Analysis of Variance for Vit A

Source	DF	SS	MS	F	P
day	2	0.1426	0.0713	1.255	0.350
SAMPLES	6	0.3409	0.0568	1.719	0.138
Error	45	1.4873	0.0331		
Total	53	1.9708			

Variance Components

Source	Var Comp.	% of Total	StDev
day	0.001	2.13	0.028
SAMPLES	0.004	10.47	0.063
Error	0.033	87.40	0.182
Total	0.038		0.194

Expected Mean Squares

1 day	1.00 (3) + 6.00 (2) + 18.00 (1)
2 SAMPLES	1.00 (3) + 6.00 (2)
3 Error	1.00 (3)



SUMMARY

Nested Design Anova table: Level 1

Sources of variance	SS	df	MS	F	p
Days (Bo)	0.1426	2	0.0713	1.255	0.350
Sample (B1)	0.3409	6	0.0568	1.719	0.138
Residual error (random error, e)	1.4873	45	0.0331		
Total	1.9708	53			

<i>Estimated Variance components</i>			
Variance Source	Component	% of total	StDev
Days (S^2_{Bo})	0.001	2.13	0.028
Sample (S^2_{B1})	0.004	10.45	0.063
Error (S^2_e)	0.033	87.40	0.182
$S^2_r = (S^2_e) + (S^2_{B1})$	0.037		0.192 S_r repeatability Stdev
Total $(S^2_e + S^2_{Bo} + S^2_{B1}) = S^2_{int}$	0.038		0.194 S_{int} INTERMEDIATE PRECISION



Case 4 In-house validation study LC-MS/MS method determining 7 coccidiostats

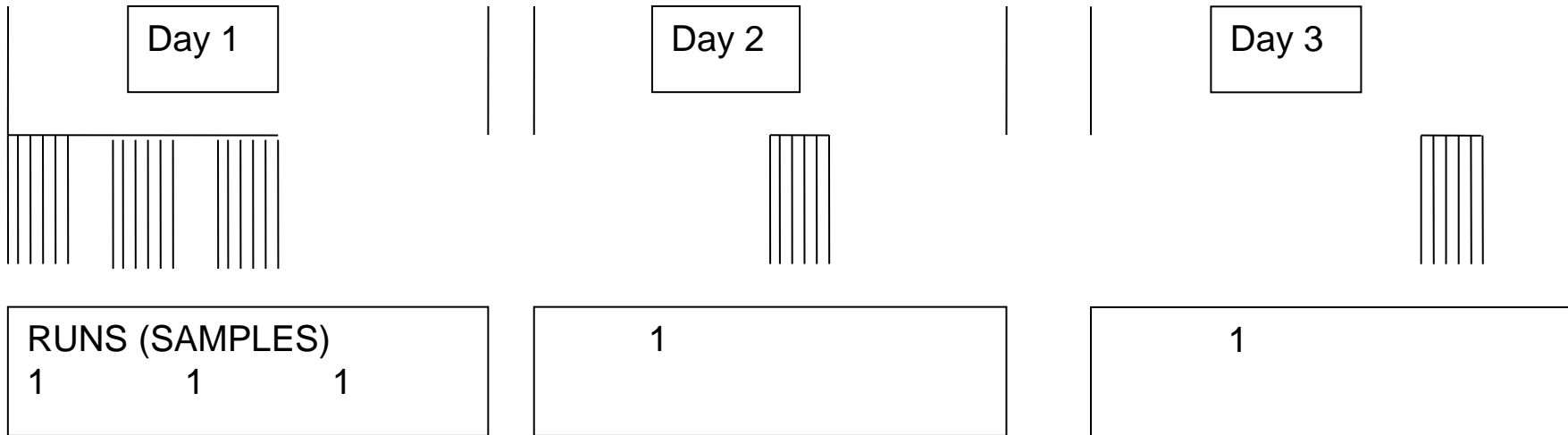
- Cattle Feeds Poultry
- low, intermediate, high L, I, H
- Time different (3 subsequent days) 1, 2, 3

Same Analyst

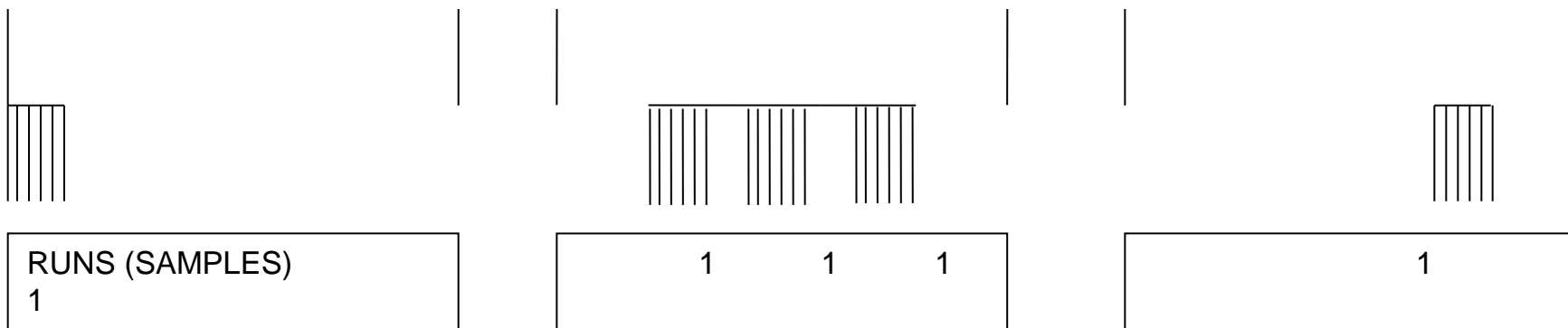
- 6 injections x 5 runs x 3 days



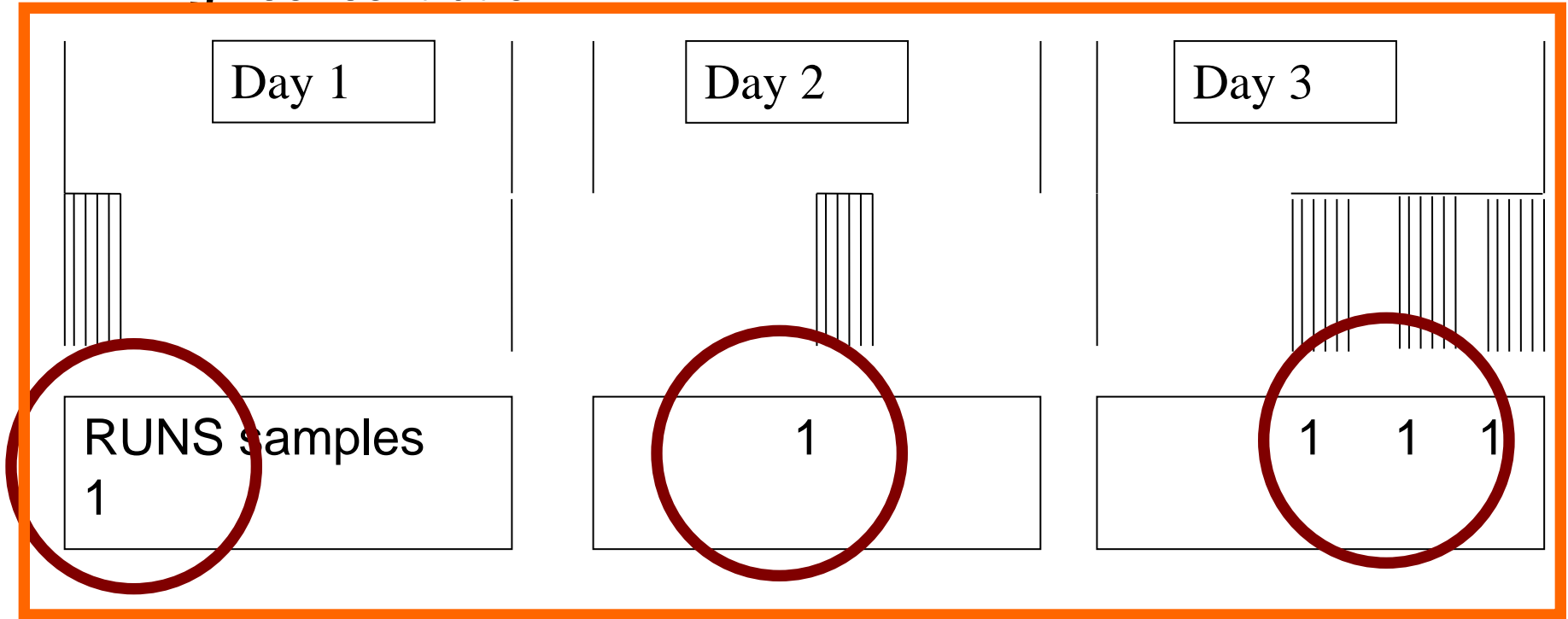
Low concentration



Intermediate concentration



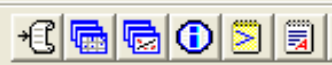
High concentration



$$Y = m + \underline{B_0}_{\text{days}} + \underline{B(1)}_{\text{samples}} + \underline{e}$$

The statistical model of 3 factors-staggered nested-design:

Precision must be estimated at each level of concentration for all feeds



	C1	C2	C3	C4	C5	C6	C7	C8	C9	C10	C11	C12	C13	C14
	DAYS	SAMPLE	LEVEL	CONCENTRA	RECOVERY									
1	1	1	1	0.86913	86.913									
2	1	1	1	0.81134	81.134									
3	1	1	1	0.84030	84.030									
4	1	1	1	0.85616	85.616									
5	1	1	1	0.88691	88.691									
6	1	1	1	0.86013	86.013									
7	1	2	1	0.91174	91.174									
8	1	2	1	0.87100	87.100									
9	1	2	1	0.90275	90.275									
10	1	2	1	0.87656	87.656									
11	1	2	1	0.94021	94.021									
12	1	2	1	0.89210	89.210									
13	1	3	1	0.86196	86.196									
14	1	3	1	0.89246	89.246									
15	1	3	1	0.87497	87.497									
16	1	3	1	0.90037	90.037									
17	1	3	1	0.88017	88.017									
18	1	3	1	0.90212	90.212									
19	2	4	1	1.02288	102.288									
20	2	4	1	0.94677	94.677									
21	2	4	1	0.96107	96.107									
22	2	4	1	0.96268	96.268									
23	2	4	1	0.94640	94.640									
24	2	4	1	0.86762	86.762									
25	3	5	1	0.85335	85.335									
26	3	5	1	0.86391	86.391									
27	3	5	1	0.84498	84.498									
28	3	5	1	0.87969	87.969									
29	3	5	1	0.88105	88.105									



Staggered nested design
 SAMPLES (days)



ANALYSIS

Joint Research Centre

MINITAB - Poultry Feed_MADURAMICIN.MPJ - [Worksheet 1(LEVEL = 1) ***]

File Edit Manip Calc Stat Graph Editor Window Help

	C1	C2	C3	C4	C5	C6	C7	C8	C9	C10	C11	C12	C13	C14
	DAYS	SAMPLE	LEVEL	CONCENTRA	RECOVERY									
1	1	1	1	0.86913	86.913									
2	1	1	1	0.81134	81.134									
3	1	1	1	0.84030	84.030									
4	1	1	1	0.85616	85.616									
5	1	1	1	0.88691	88.691									
6	1	1	1	0.86013	86.013									
7	1	2	1	0.91174	91.174									
8	1	2	1	0.87100	87.100									
9	1	2	1	0.90275	90.275									
10	1	2	1	0.87656	87.656									
11	1	2	1	0.94021	94.021									
12	1	2	1	0.89210	89.210									
13	1	3	1	0.86196	86.196									
14	1	3	1	0.89246	89.246									
15	1	3	1	0.87497	87.497									
16	1	3	1	0.90037	90.037									
17	1	3	1	0.88017	88.017									
18	1	3	1	0.90212	90.212									
19	2	4	1	1.02288	102.288									
20	2	4	1	0.94677	94.677									
21	2	4	1	0.96107	96.107									
22	2	4	1	0.96268	96.268									
23	2	4	1	0.94640	94.640									
24	2	4	1	0.86762	86.762									
25	3	5	1	0.85335	85.335									
26	3	5	1	0.86394	86.394									

Fully Nested ANOVA

Responses:
RECOVERY

Factors:
DAYS SAMPLE

Select

Help OK Cancel



MINITAB - Poultry Feed_MADURAMICIN.MPJ - [Session]

File Edit Manip Calc Stat Graph Editor Window Help

Results for: Worksheet 1 (LEVEL = 1)

Nested ANOVA: RECOVERY versus DAYS, SAMPLE

Analysis of Variance for RECOVERY

Source	DF	SS	MS
DAYS	2	310.3019	155.1510
SAMPLE	2	64.0291	32.0146
Error	25	229.6309	9.1852
Total	29	603.9620	

Variance Components

Source	Var Comp.	% of Total	StDev
DAYS	14.659	53.02	3.829
SAMPLE	3.805	13.76	1.951
Error	9.185	33.22	3.031
Total	27.649		5.258

Expected Mean Squares

- 1 DAYS 1.00 (3) + 6.00 (2) + 8.40 (1)
- 2 SAMPLE 1.00 (3) + 6.00 (2)
- 3 Error 1.00 (3)



SUMMARY

Nested Design Anova table: RECOVERY Level 1

Sources of variance	SS	df	MS	F	p
Days (Bo)	310.3019	2	155.1510	16.89	0.0001
Sample (B1)	64.0291	2	32.0146	3.49	0.0462
Residual error (e)	229.6309	25	9.1852		
Total	603.9620	29			

Estimated Variance components

Variance Source	Component	% of total	StDev	
Days (S^2_{Bo})	14.659	53.02	3.829	
Sample (S^2_{B1})	3.805	13.16	1.951	
Error (S^2_e)	9.185	33.22	3.031	
Total	27.649		5.258	
$S^2_r = (S^2_e + S^2_{B1})$	12.99		3.604	S_r repeatability Stdev
$(S^2_e + S^2_{Bo} + S^2_{B1})=S^2_{int}$	27.649		5.258	S_{int} INTERMEDIATE PRECISION





CONCLUSION



- **Practical to estimate precision**
- **Can be used for data storage and exploratory data analysis**
- **Provides control charts**
- **Advanced Statistical Analysis**



- **THANK YOU
FOR YOUR
ATTENTION**